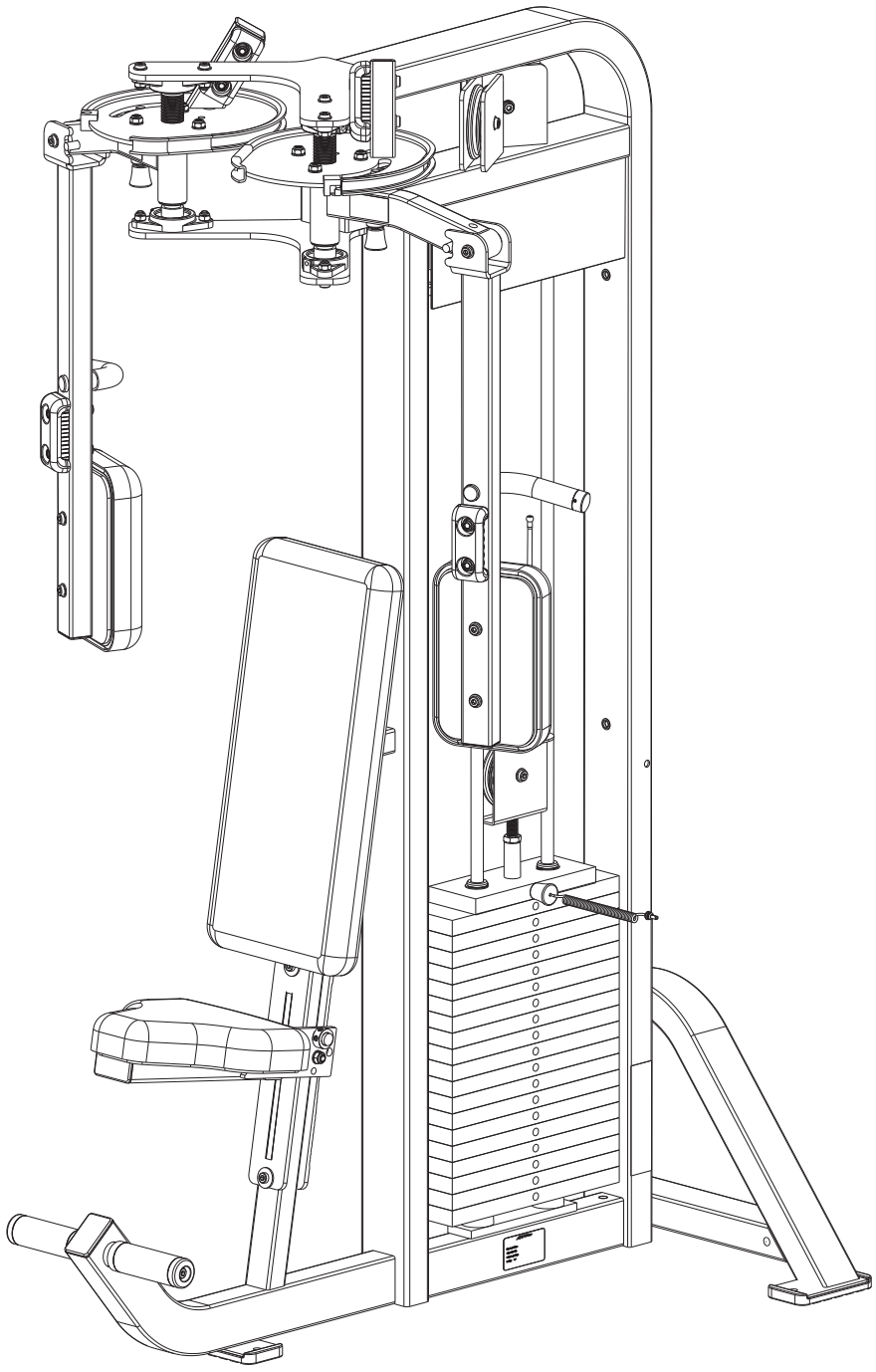
PRO 2 SERIES
PSPEC PECTORAL FLY



Customer Support Services

PARTS MANUAL

PSPEC PECTORAL FLY
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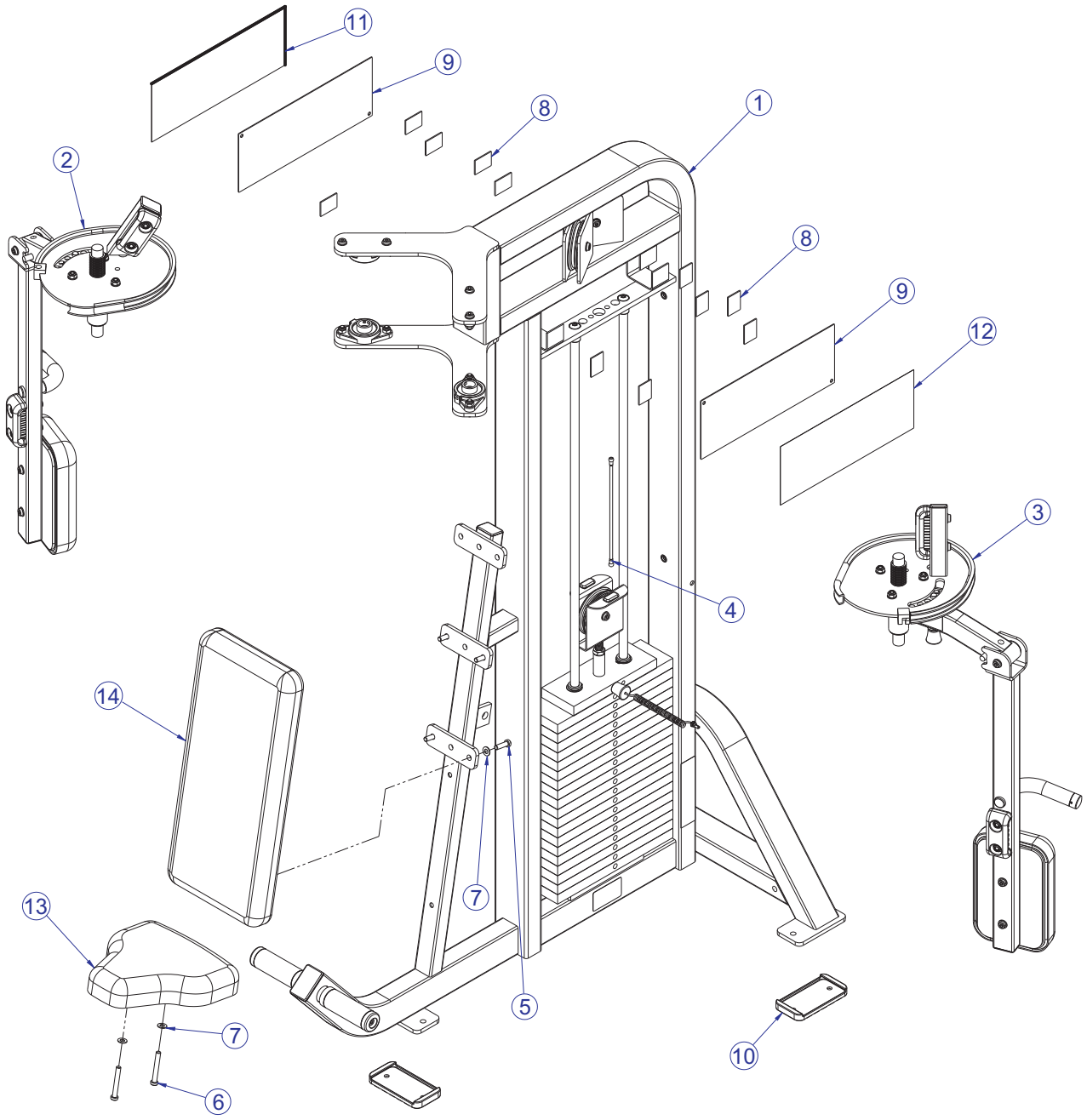
PSPEC PECTORAL FLY COMPONENT ASSEMBLY

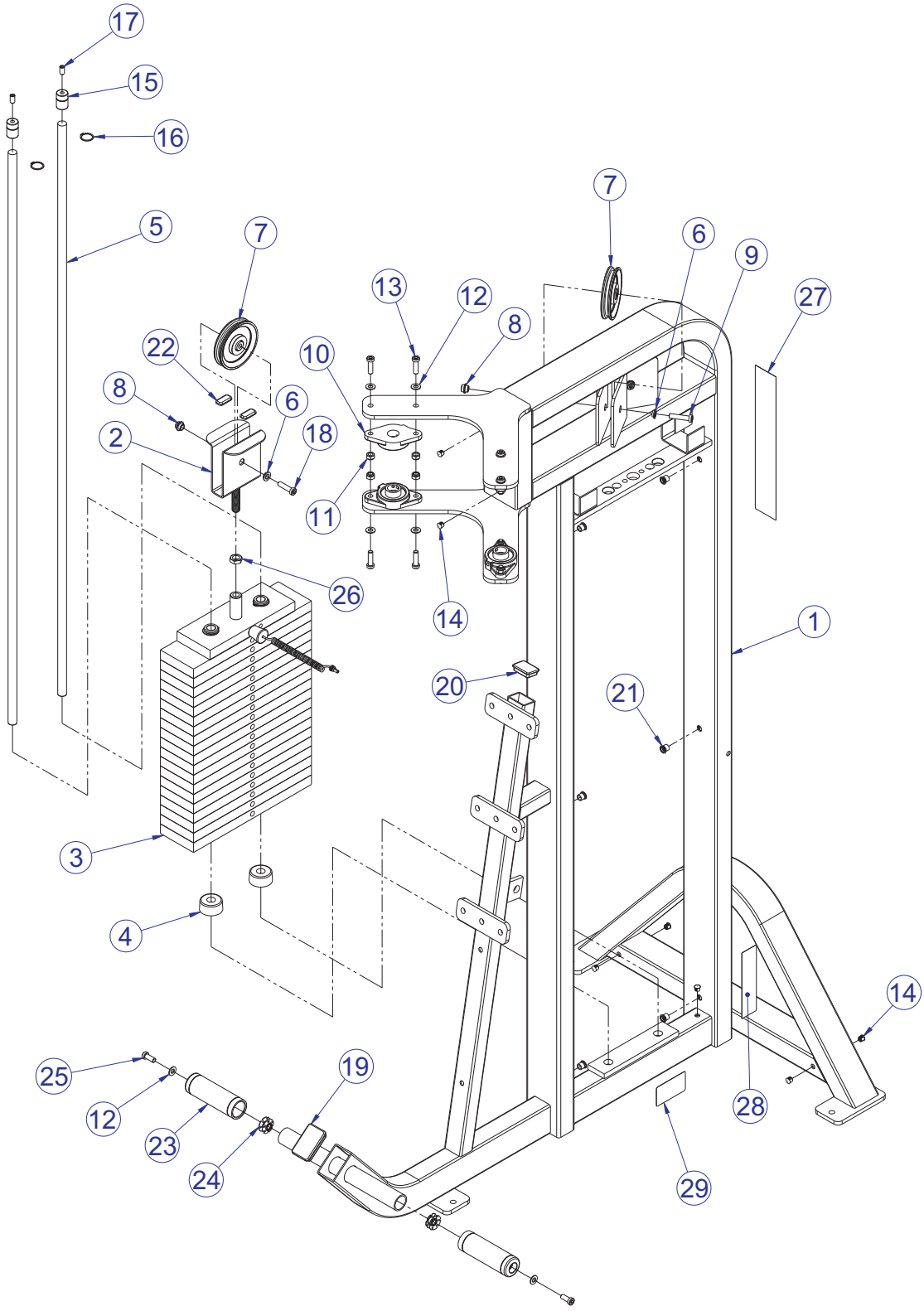


SEE PAGE 4 FOR LEGEND

PSPEC PECTORAL FLY
COMPONENT ASSEMBLY LEGEND

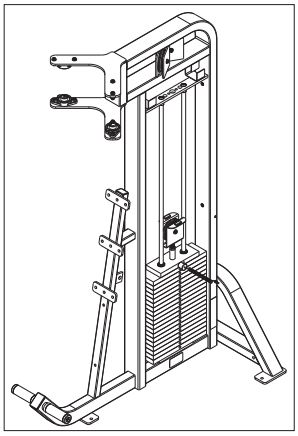
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8103401	ASSY, PSPEC FRAME
2	1		ASSY, PSPEC WORKARM - RT
3	1		ASSY, PSPEC WORKARM - LT
4	1	7423808	CABLE, PSFLY/PEC 150-1/2
5	4	3236204	SCREW, M10 X1.5 35MM
6	2	3236212	SCREW, M10 X1.5 75MM
7	6	3236601	WASHER, 3/8 SAE SS
8	12	7544202	PAD, DUAL LOCK 250 1.5" X 2.0"
9	2	7415402	COVER, STACK-PRO2 RECT.
10	3	7388201	FOOTPAD, PS RUBBER
11	1	8104301	LABEL, PSPEC LOGO PANEL
12	1	8104200	LABEL, PSPEC PLACARD
13	1	73519XX	PAD, SADDLE
14	1	73988XX	PAD, BACK 25 X 11-1/4

PSPEC PECTORAL FLY
PSPEC FRAME ASSEMBLY - 8103401



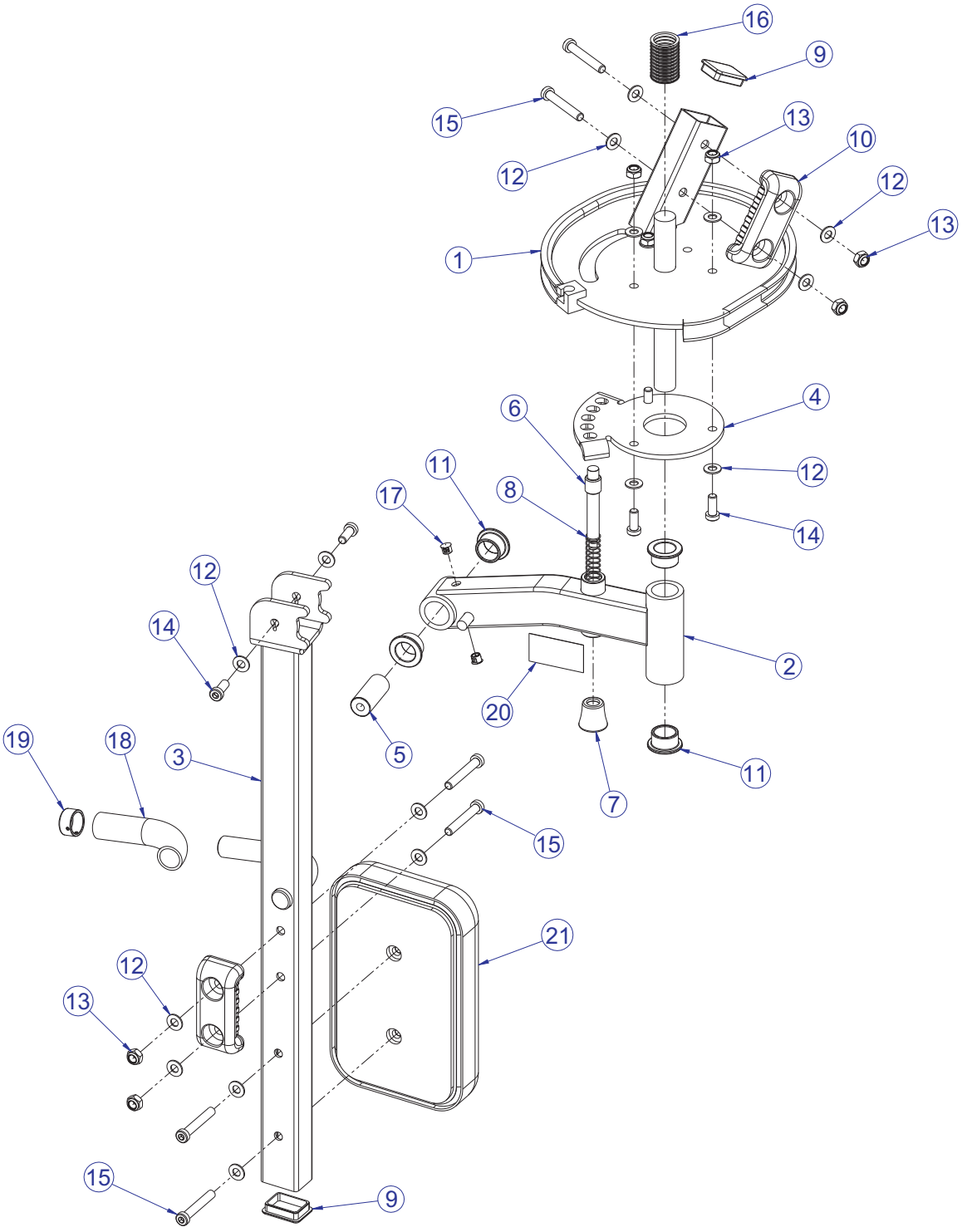
SEE PAGE 6 FOR LEGEND

PSPEC PECTORAL FLY
PSPEC FRAME ASSEMBLY LEGEND



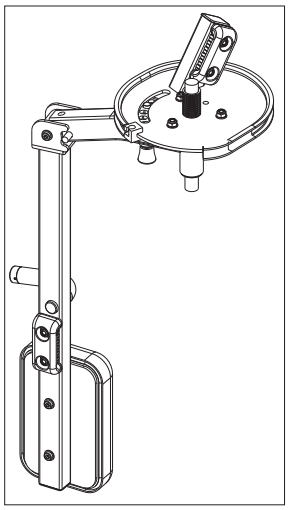
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8103301	WLDMT, PSPEC FRAME
2	1	7425795	WELDMENT, FLOATING PULLEY
3	1	7353501	ASSY, 300LB STACK
4	2	7352101	CUSHION, WEIGHT STACK
5	2	7328606	GUIDE ROD, .75 OD SOLID 59.63
6	3	7348101	WASHER, SPACER
7	3	3237801	PULLEY, 4.5" OD
8	3	7335401	NUT, M10 X 1.5 SOCKET HEAD
9	2	3236206	SCREW, M10 X1.5 45MM
10	4	3237701	ASSY, PILLOW BLOCK 4.88 X 2.75
11	8	3236801	NUT, M10 HEX NYLOCK SS
12	10	3236601	WASHER, 3/8 SAE SS
13	8	3236204	SCREW, M10 X1.5 35MM
14	8	3237401	PLUG, 7/16" HOLE
15	2	7402301	RETAINER, GUIDEROD
16	2	3232421	RING, BRE .940, 5100-100 ST PP B
17	2	3240501	M10 X 1.5 HXS NO CUP ST BO
18	1	3236205	SCREW, M10 X1.5 40MM
19	1	7352301	CAP, END 2 X 3
20	1	7352201	CAP, END 1-1/2 X 2
21	6	3238101	NUT, BLIND INSERT M10 X 1.5
22	2	7570801	GUARD PAINT 1.25"x.75"x.25"
23	2	7800101	GRIP, 1.50 ID FOOT
24	2	7347301	NUT, SPIDER M10 X 1.5
25	2	3236202	SCREW, M10 X1.5 25MM
26	1	3236902	NUT, M16 X 2 HEX JAM SS
27	1	7348001	LABEL, LIFE FITNESS LOGO
28	1	7422004	LABEL, 2" ASTM WARN
29	1	7571301	LABEL, SERIAL NUMBER

PSPEC PECTORAL FLY
RIGHT WORK ARM ASSEMBLY



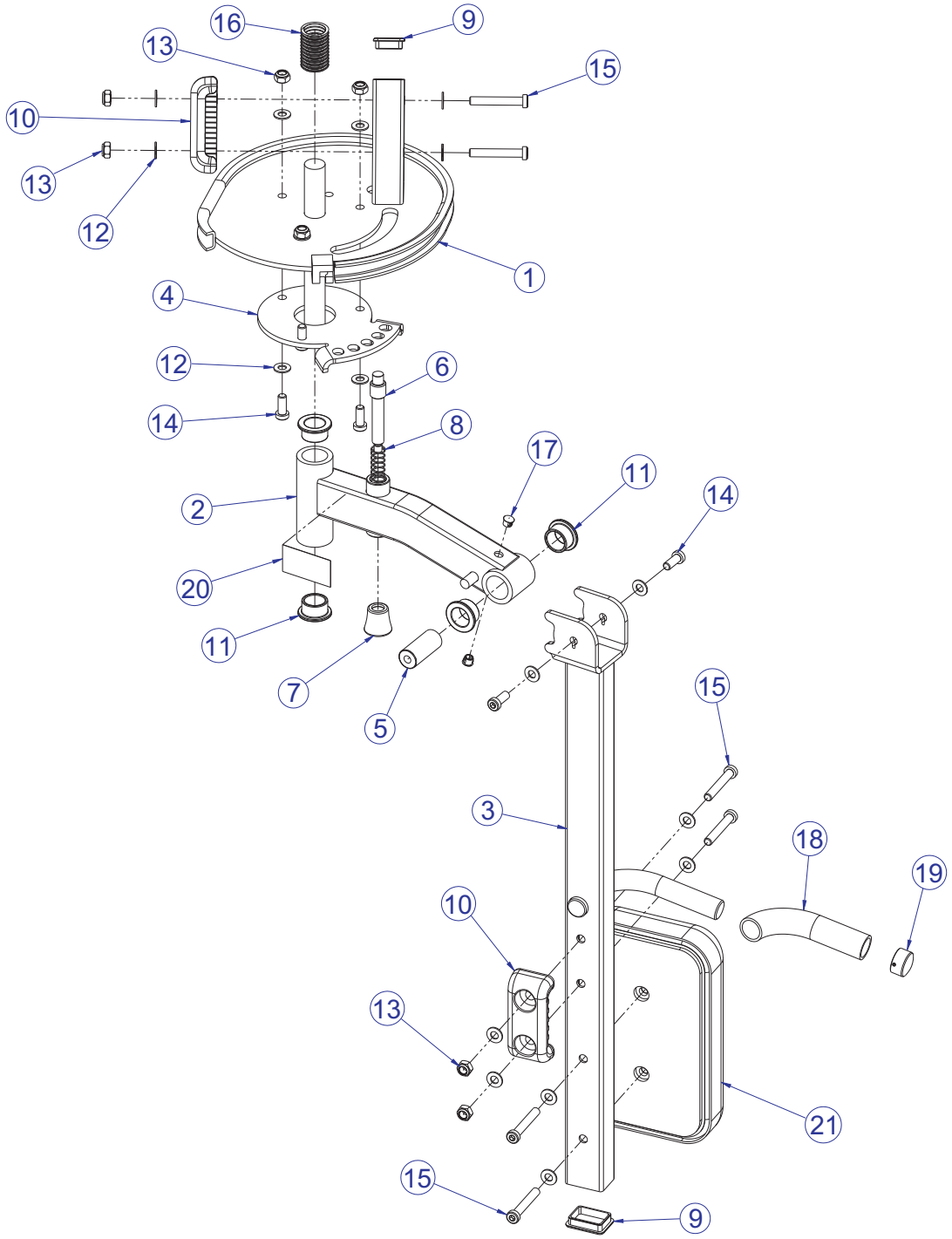
SEE PAGE 8 FOR LEGEND

PSPEC PECTORAL FLY
RIGHT WORK ARM ASSEMBLY LEGEND



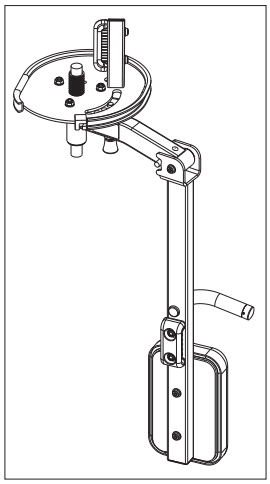
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8103601	WLDMT, PSFLY/PEC CAM - RT
2	1	8037901	WLDMT, PSPEC WORK ARM - TOP
3	1	8034801	WLDMT, PSPEC SWING ARM - RT
4	1	8037901	BRKT, PSPEC ADJUSTER
5	1	7324905	SHAFT, TAPPED 1 DIA X 2.313
6	1	7351301	PIN, PULL X 4.375
7	1	7351401	KNOB, TULIP STYLE
8	1	7351501	SPRING; PULL PIN LARGE
9	2	7352201	CAP, END 1-1/2 X 2
10	2	7352001	BUMPER, 2-1/8 X 4-5/8
11	4	3104903	1.00" ID 1.25" OD BRONZ BUSHING
12	18	3236601	WASHER, 3/8 SAE SS
13	7	3236801	NUT, M10 HEX NYLOCK SS
14	5	3236202	SCREW, M10 X1.5 25MM
15	6	3236210	SCREW, M10 X1.5 65MM
16	1	6912804	SLEEVE, ACCRDN 1.0 ID X 2
17	2	3237401	PLUG, 7/16" HOLE
18	1	3235801	GRIP, 1.25 OD X .125 WALL OPEN END
19	1	7662901	CAP, GRIP 1.25 OD
20	1	7422003	LABEL, MOVING PARTS
21	1	73993XX	PAD. 7 X 11-1/4

PSPEC PECTORAL FLY
LEFT WORK ARM ASSEMBLY



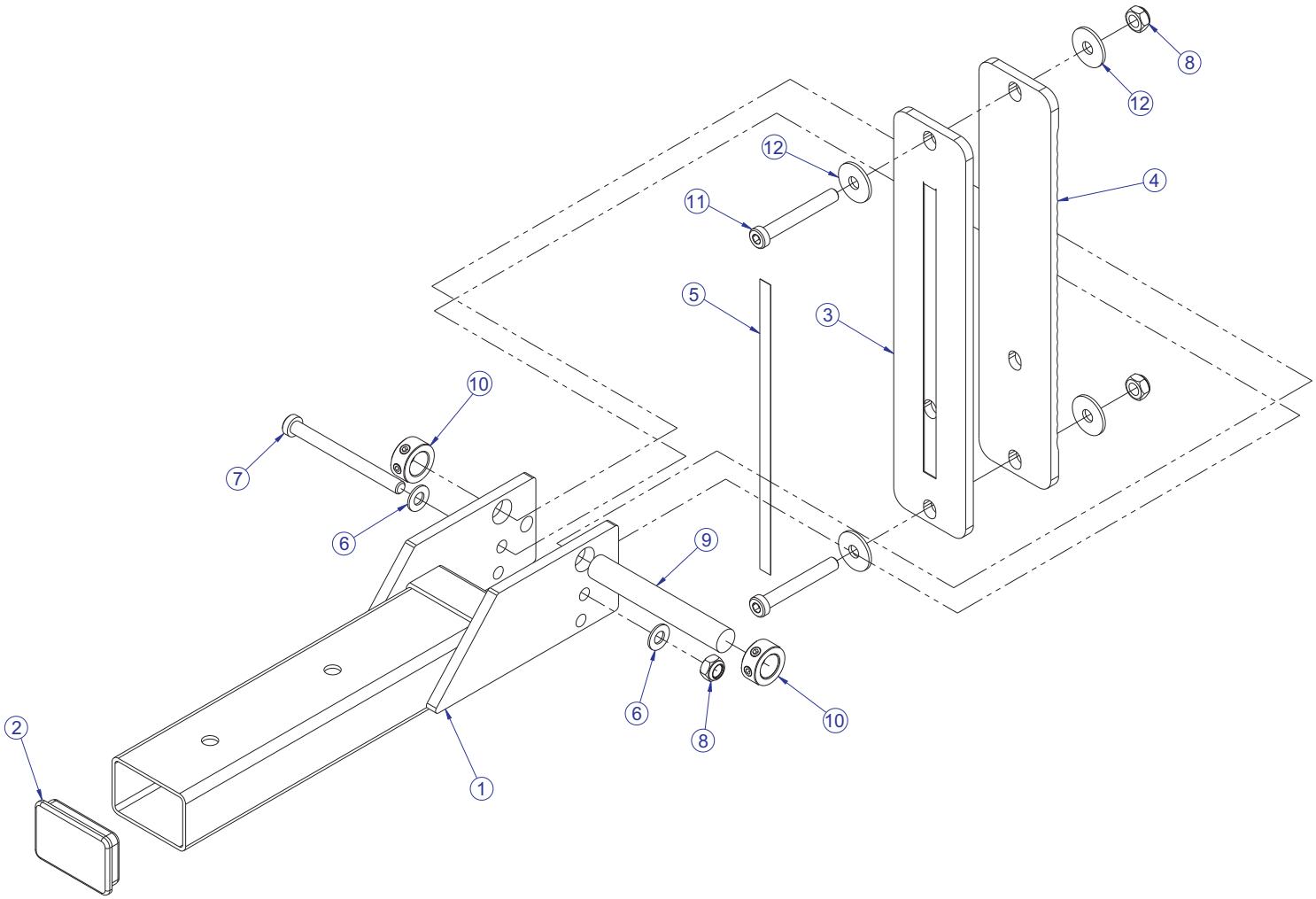
SEE PAGE 10 FOR LEGEND

PSPEC PECTORAL FLY
LEFT WORK ARM ASSEMBLY LEGEND



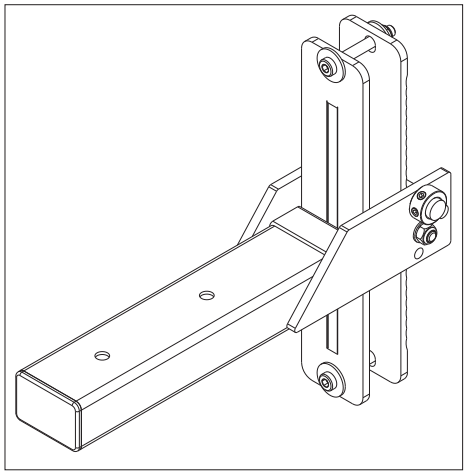
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8103701	WLDMT, PSFLY/PEC CAM - LT
2	1	8037901	WLDMT, PSPEC WORK ARM - TOP
3	1	8034901	WLDMT, PSPEC SWING ARM - LT
4	1	8037901	BRKT, PSPEC ADJUSTER
5	1	7324905	SHAFT, TAPPED 1 DIA X 2.313
6	1	7351301	PIN, PULL X 4.375
7	1	7351401	KNOB, TULIP STYLE
8	1	7351501	SPRING; PULL PIN LARGE
9	2	7352201	CAP, END 1-1/2 X 2
10	2	7352001	BUMPER, 2-1/8 X 4-5/8
11	4	3104903	1.00" ID 1.25" OD BRONZ BUSHING
12	18	3236601	WASHER, 3/8 SAE SS
13	7	3236801	NUT, M10 HEX NYLOCK SS
14	5	3236202	SCREW, M10 X1.5 25MM
15	6	3236210	SCREW, M10 X1.5 65MM
16	1	6912804	SLEEVE, ACCRDN 1.0 ID X 2
17	2	3237401	PLUG, 7/16" HOLE
18	1	3235801	GRIP, 1.25 OD X .125 WALL OPEN END
19	1	7662901	CAP, GRIP 1.25 OD
20	1	7422003	LABEL, MOVING PARTS
21	1	73993XX	PAD. 7 X 11-1/4

PSPEC PECTORAL FLY
90° SEAT ASSEMBLY - 7401801



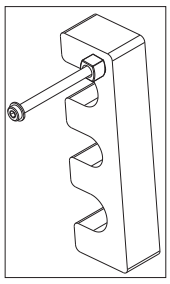
SEE PAGE 12 FOR LEGEND

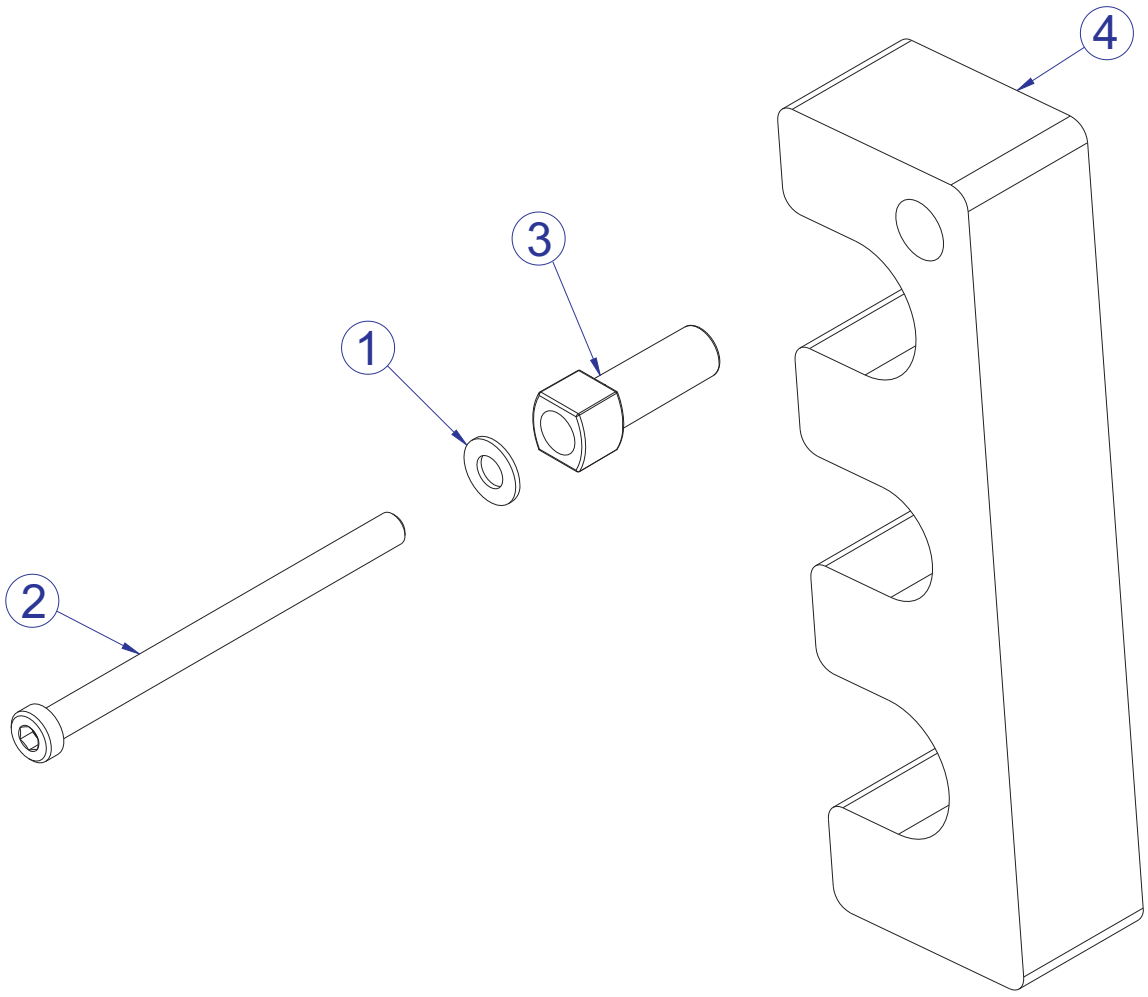
PSPEC PECTORAL FLY
90° SEAT ASSEMBLY LEGEND



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7358701	WLDMT, 90 DEG. STD. HAMMER SEAT
2	1	7352301	CAP, END 2 X 3
3	1	7359701	SEATRACK FRONT
4	1	7359801	SEATRACK BACK
5	1	7422002	LABEL, SEAT ADJUST
6	2	3236601	WASHER, 3/8 SAE SS
7	1	3236218	SCREW, M10 X1.5 110MM
8	3	3236801	NUT, M10 HEX NYLOCK SS
9	1	7359301	.75" SS ROUND SEAT PIN
10	2	3103301	SHAFT COLLAR, 3/4 I.D. ZINC
11	2	3236212	SCREW, M10 X1.5 75MM
12	4	3236602	WASHER, 3/8 ID X 1.25 OD SS

PSPEC PECTORAL FLY
ADD-ON INCREMENT WEIGHT ASSEMBLY - 7415001



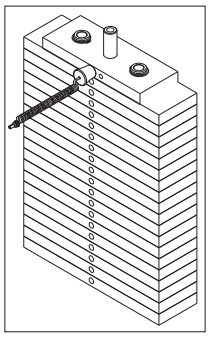


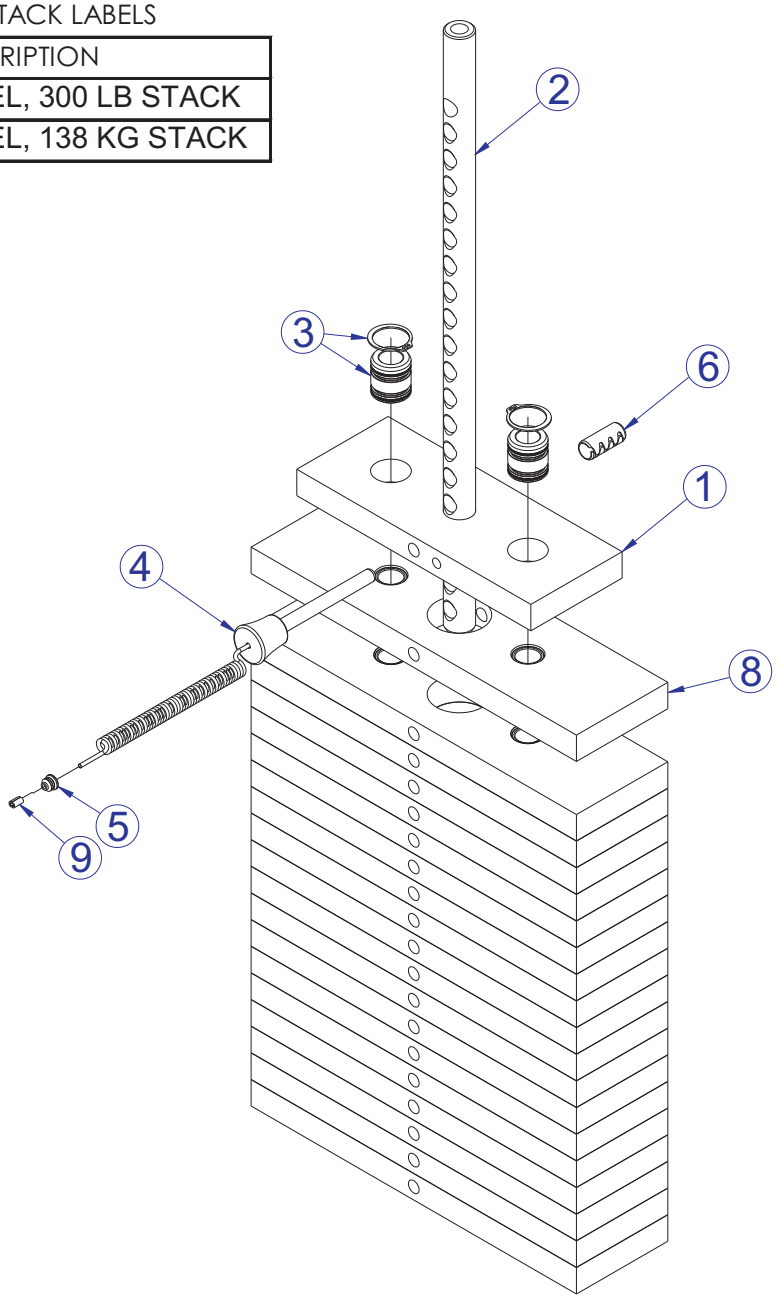
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236601	WASHER, 3/8 SAE SS
2	1	3236221	SCREW, M10 X1.5 140MM
3	1	7401701	COVER, PLASTIC PEG 2-1/4
4	1	7366101	WEIGHT, 7.5 LB. ADD-ON

PSPEC PECTORAL FLY
300 LB. WEIGHT STACK ASSY. - 7353501

WEIGHT STACK LABELS

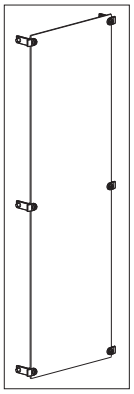
PART NO.	DESCRIPTION
7987201	LABEL, 300 LB STACK
7987401	LABEL, 138 KG STACK

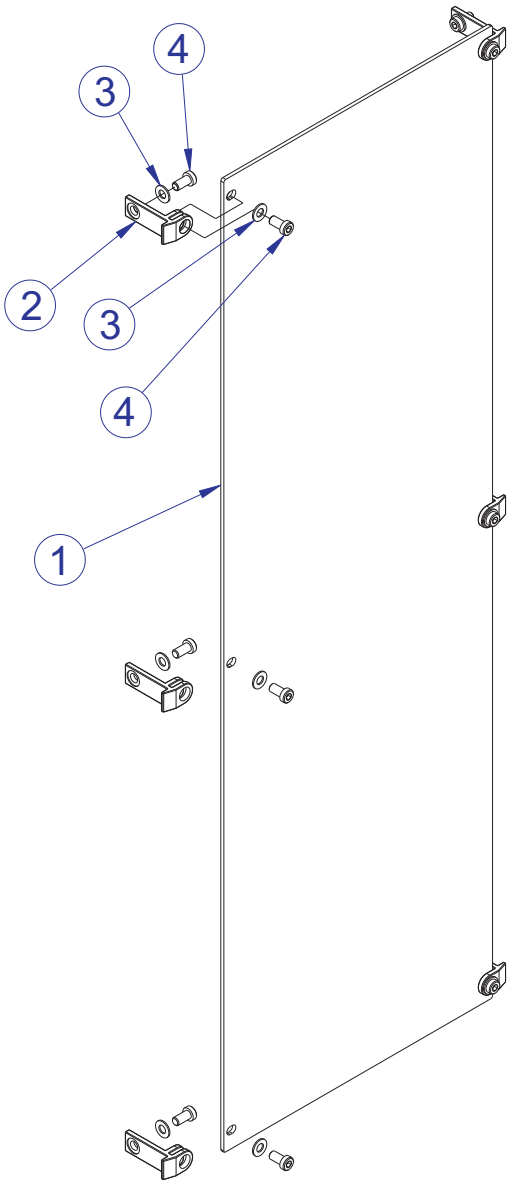




ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7353901	HEADPLATE, WT. STACK
2	1	7356600	STEM, PRO2 19 HOLE
3	2	7338001	BUSHING, HEADPLATE
4	1	7353001	ASSY, SELECTOR PIN
5	1	7356501	PLUG, LANYARD ATTACHMENT
6	1	3236001	BUSHING, SPRING PIN
8	19	7353801	ASSY, 15 LB PLATE
9	1	7523601	CRIMP, CABLE

PSPEC PECTORAL FLY
OPTIONAL SHROUD KIT STD-TALL - 7415206





ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8352406	SHROUD, PS REAR 58.25 X 16.43
2	6	7655301	BRACKET, PS REAR SHIELD
3	12	3236601	WASHER, 3/8 SAE SS
4	12	3236201	SCREW, M10 X1.5 20MM